Claim 10, lines 1 and 2, delete "any one of claims 1 to 4" and insert --claim 1--;

Claim 11, lines 1 and 2, delete "any one of claims 1 to 4" and insert --claim 1--;

Claim 14, line 1, delete "or 13";

Claim 15, line 1, delete "or 13";

Claim 20, line 2, delete "or 19";

Claim 21, line 2, delete "or 19".

Please add the following newly-drafted Claims 33-57.

33. An elastic doll as defined in claim 2, further comprising a neck having a part of said skeleton member embedded therein;

said first cores each being constituted of a wire;

said first cores arranged in said neck, said trunk and said arms and legs being different in diameter from each other .

34. An elastic doll as defined in claim 3, further comprising a neck having a part of said skeleton member embedded therein;

said first cores each being constituted of a wire;

said first cores arranged in said neck, said trunk and said arms and legs being different in diameter from each other .

a1 cont

35. An elastic doll as defined in claim 4, further comprising a neck having a part of said skeleton member embedded therein;

said first cores each being constituted of a wire;

said first cores arranged in said neck, said trunk and said arms and legs being different in diameter from each other .

36. An elastic doll as defined in claim 2, wherein said skeleton member is integrally formed.

37. An elastic doll as defined in claim 3, wherein said skeleton member is integrally formed.

38 An elastic doll as defined in claim 4, wherein said skeleton member is integrally formed.

39. An elastic doll as defined in claim 2, wherein said skeleton member is formed by integrally coupling skeleton components previously formed separately from each other to each other.

40. An elastic doll as defined in claim 3, wherein said skeleton member is formed by integrally coupling skeleton components previously formed separately from each other to each other.

41. An elastic doll as defined in claim 4, wherein said skeleton member is formed by integrally coupling skeleton components previously formed separately from each other to each other.

a1 cont

42. An elastic doll as defined in claim 2, wherein said first cores in said arms and legs each have portions arranged in parallel to each other.

43. An elastic doll as defined in claim 3, wherein said first cores in said arms and legs each have portions arranged in parallel to each other.

44 An elastic doll as defined in claim 4, wherein said first cores in said arms and legs each have portions arranged in parallel to each other.

45. An elastic doll as defined in claim 2, wherein said first cores are each bent at ends thereof.

46. An elastic doll as defined in claim 3, wherein said first cores are each bent at ends thereof.

47 An elastic doll as defined in claim 4, wherein said first cores are each bent at ends thereof.

48. An elastic doll as defined in claim 2, wherein said first cores are each constituted by an elongated plate-like member made of metal.

49. An elastic doll as defined in claim 3, wherein said first cores are each constituted by an elongated plate-like member made of metal.

50. An elastic doll as defined in claim 4, wherein said first cores are each constituted by an elongated plate-like member made of metal.

a1, cont

51. An elastic doll as defined in claim 2, wherein said first cores are each formed to have a coil-like shape.

52. An elastic doll as defined in claim 3, wherein said first cores are each formed to have a coil-like shape.

53. An elastic doll as defined in claim 4, wherein said first cores are each formed to have a coil-like shape.

54. An elastic doll as defined in claim 13, wherein said first cores are each made of metal;

said skeleton member is constituted by said first cores which are arranged at sites in the doll corresponding to joints and said second cores which are arranged at sites in the doll corresponding to distal ends thereof and positions between joints adjacent to each other; and

said trunk includes three of said first cores arranged therein so as to be vertically extended;

an outer two of said three first cores being inwardly curved with respect to each other.

55. An elastic doll as defined in claim 13, wherein said second cores are formed at a place thereon facing the joint with small projections.

56. A method for manufacturing an elastic doll as defined in claim 19, wherein said skeleton forming material is polyolefin resin and said skin/flesh forming material is an elastomer.

a 1 cont

57. A method for manufacturing an elastic doll as defined in claim 19, wherein the elastic doll includes a trunk, arms and legs in which said skeleton member is embedded;

said skeleton forming material being rigid synthetic resin and said skin/flesh forming member being soft synthetic resin;

said step of insert molding said second cores includes forming fixing shafts which extend from said second cores to a surface of the doll; and

said step of insert molding said skin/flesh member includes arranging said skeleton member in a mold for molding the skin/flesh member, fixing said fixing shafts on mating surfaces of said mold to stabilize said skeleton member and injecting the soft synthetic resin into said mold,

further comprising the steps of removing portions of said fixing shafts projected from the surface of the doll after molding and treating marks left on the surface of the doll due to removal of the projected portions of said fixing shafts.